

Fig 1

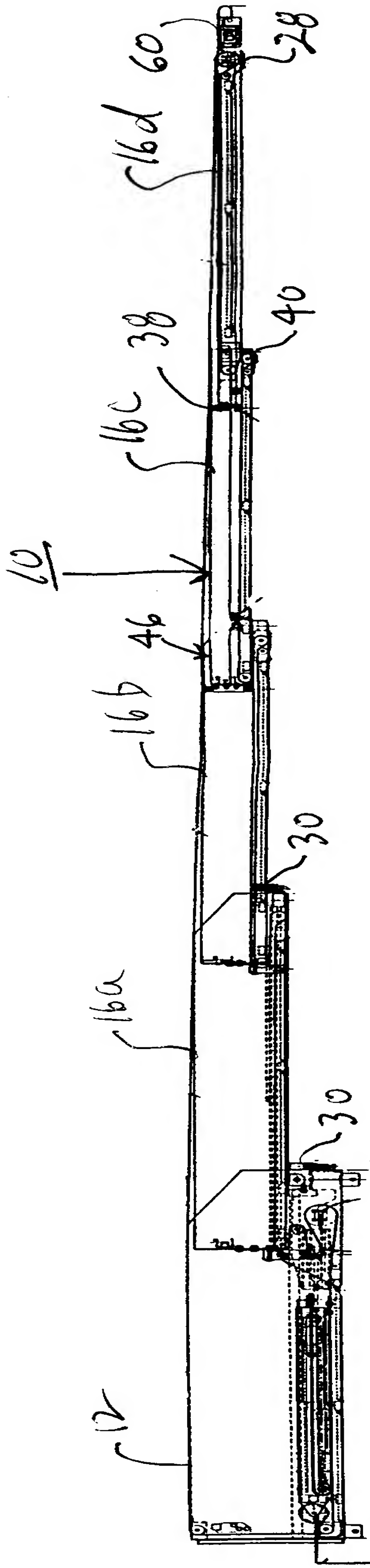


Fig 2

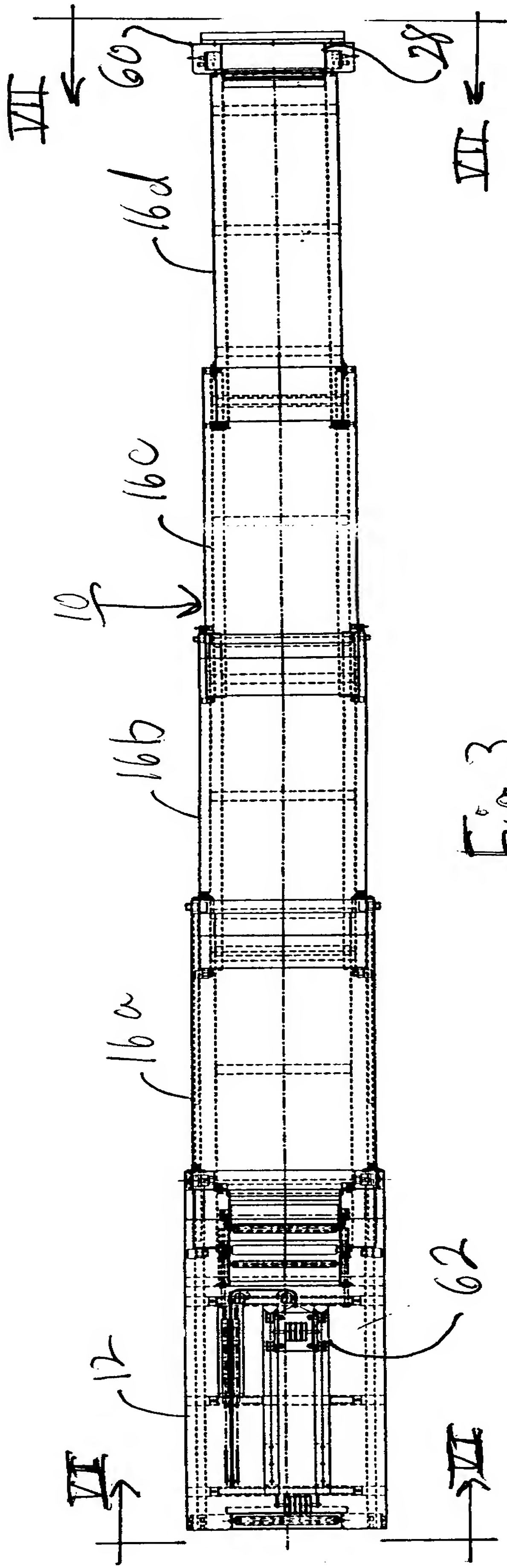


Fig 3

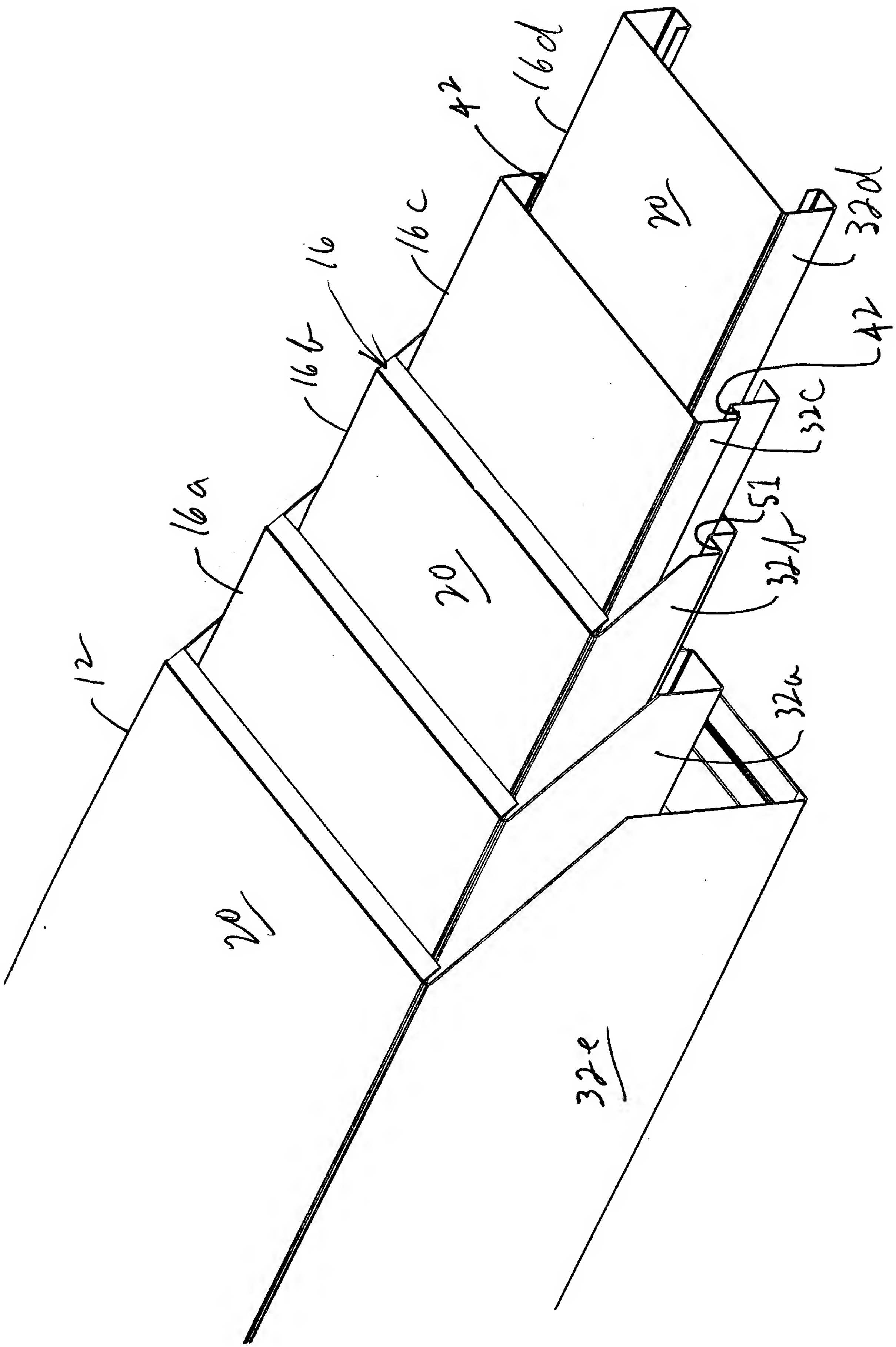


Fig 4

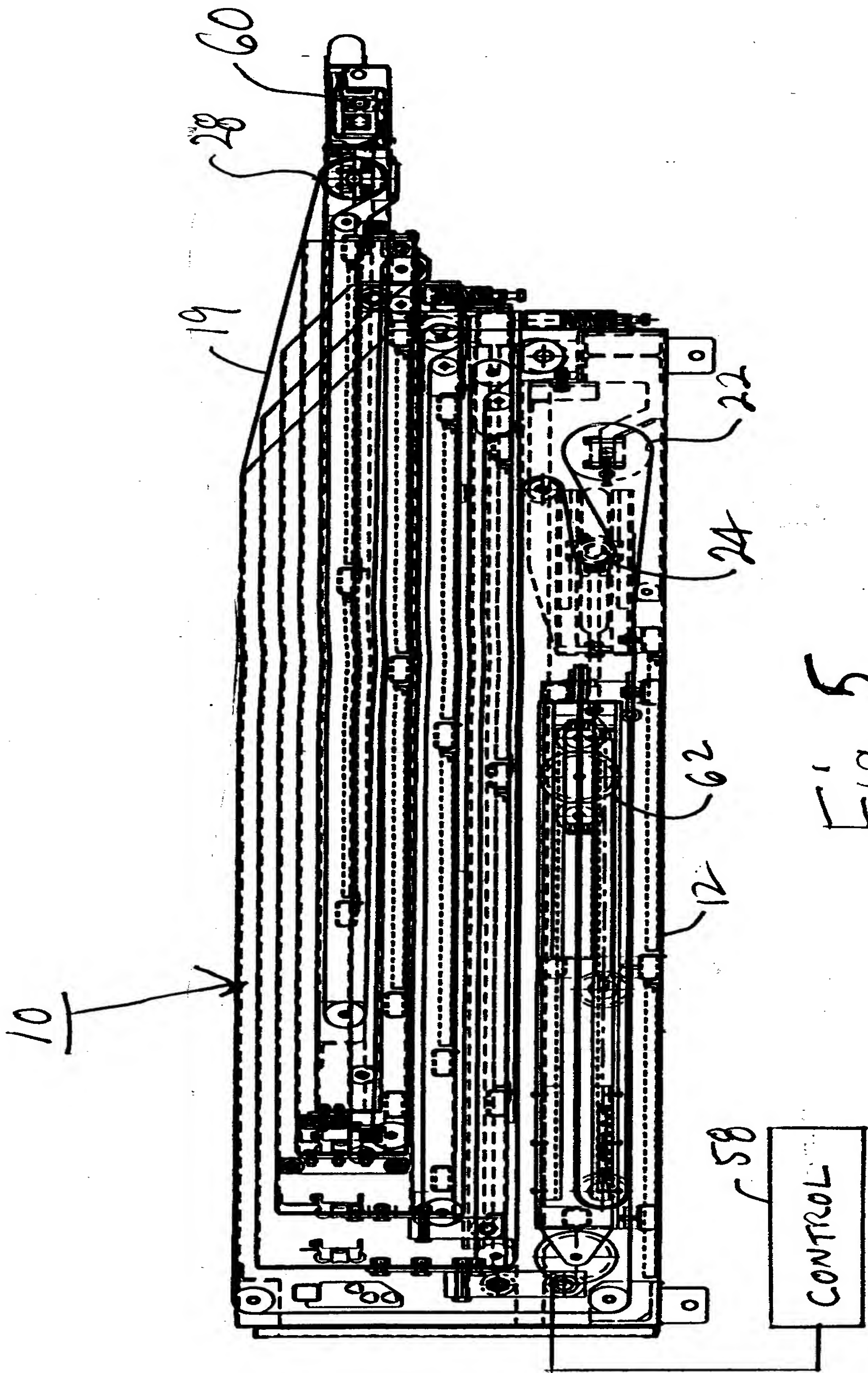


Fig 5

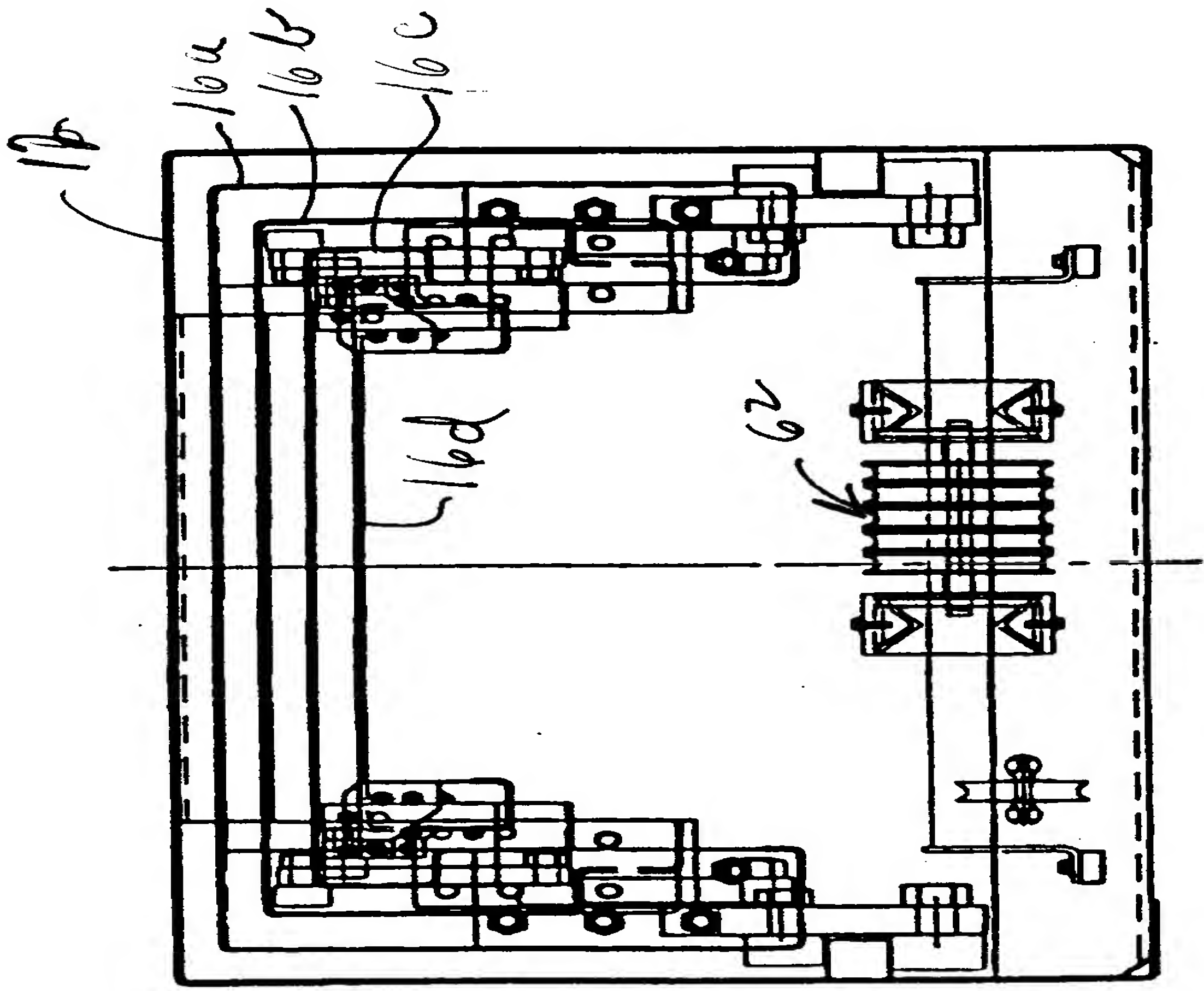


Fig. 6

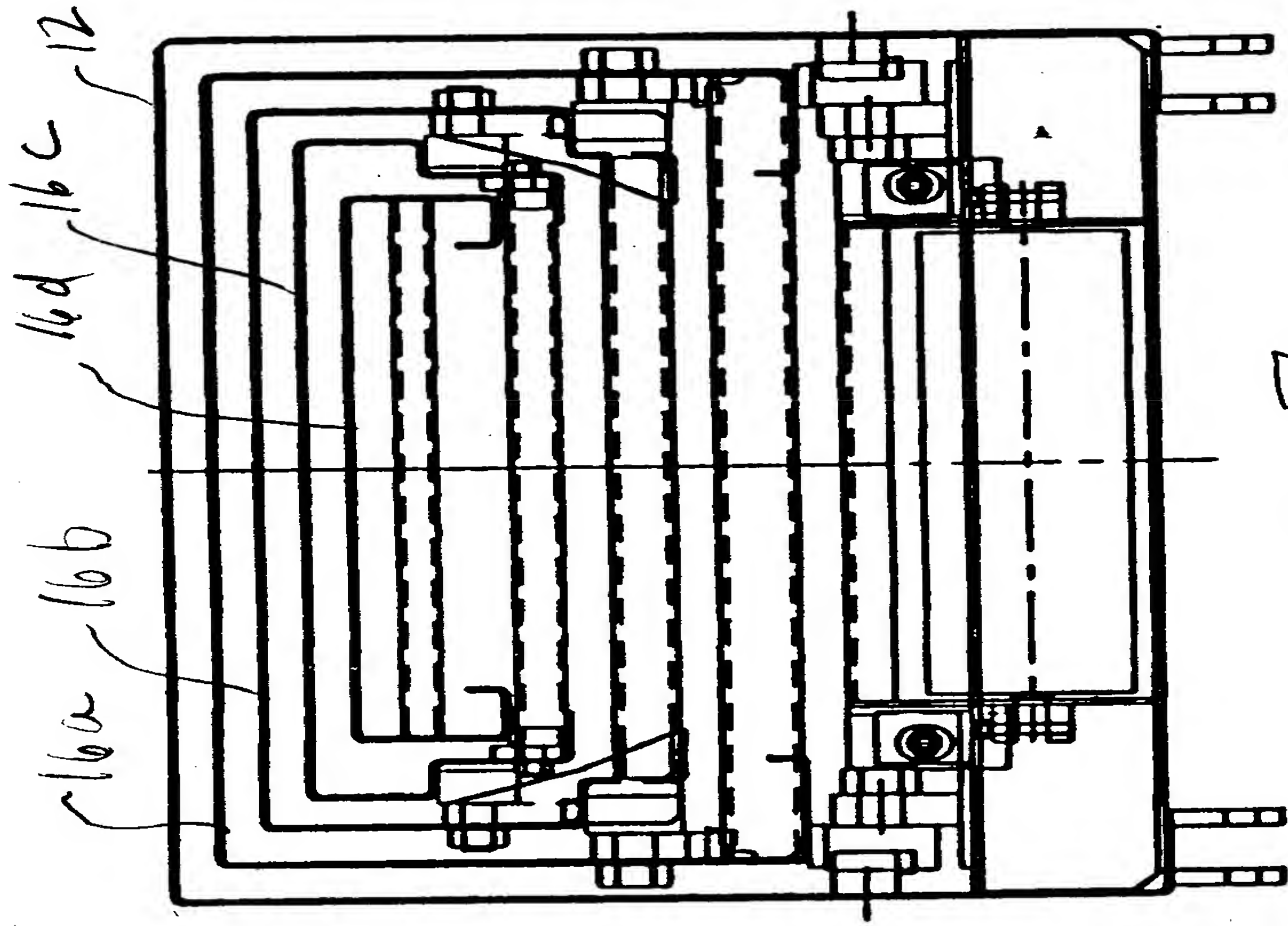


Fig. 7

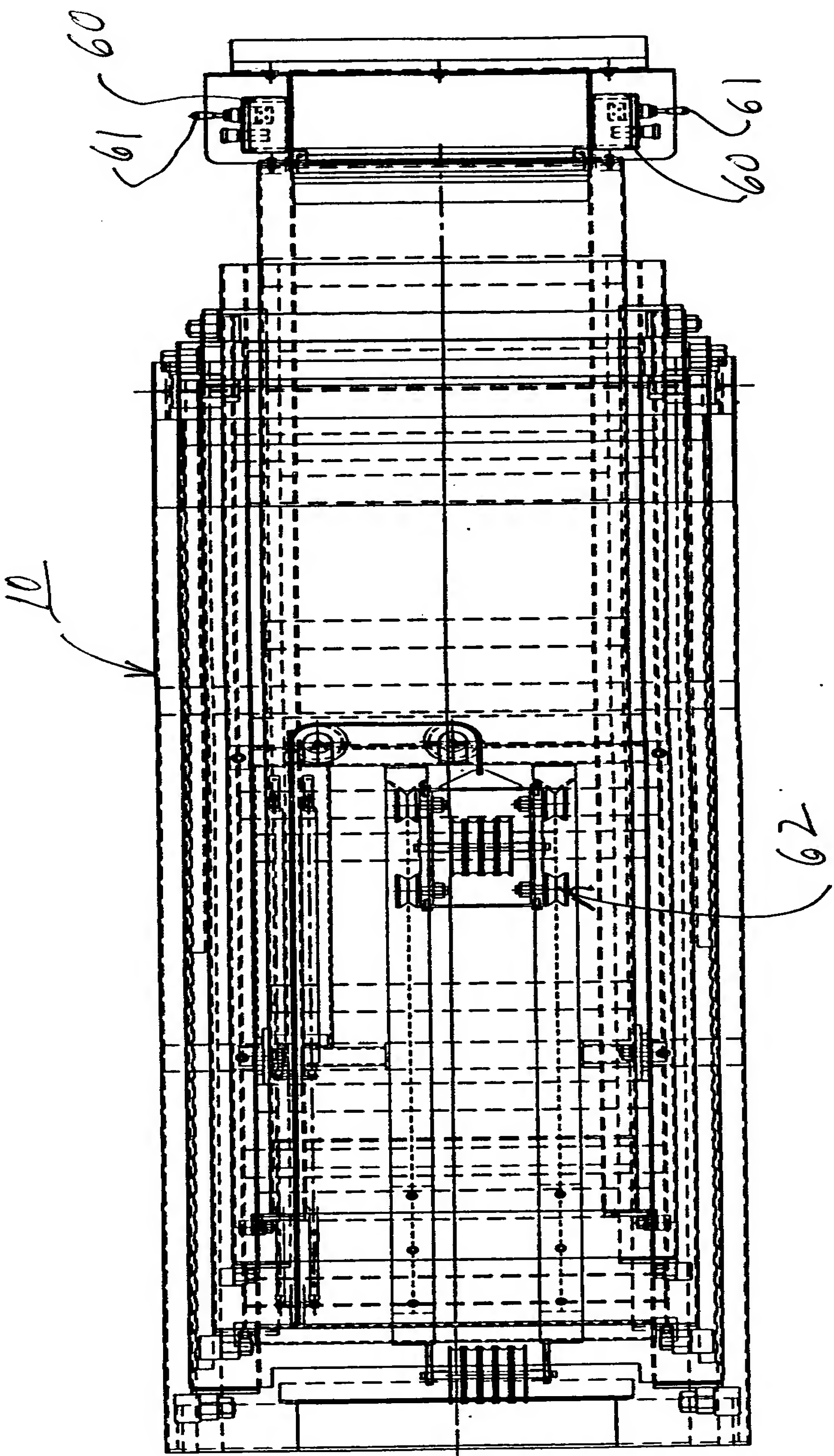


Fig 8

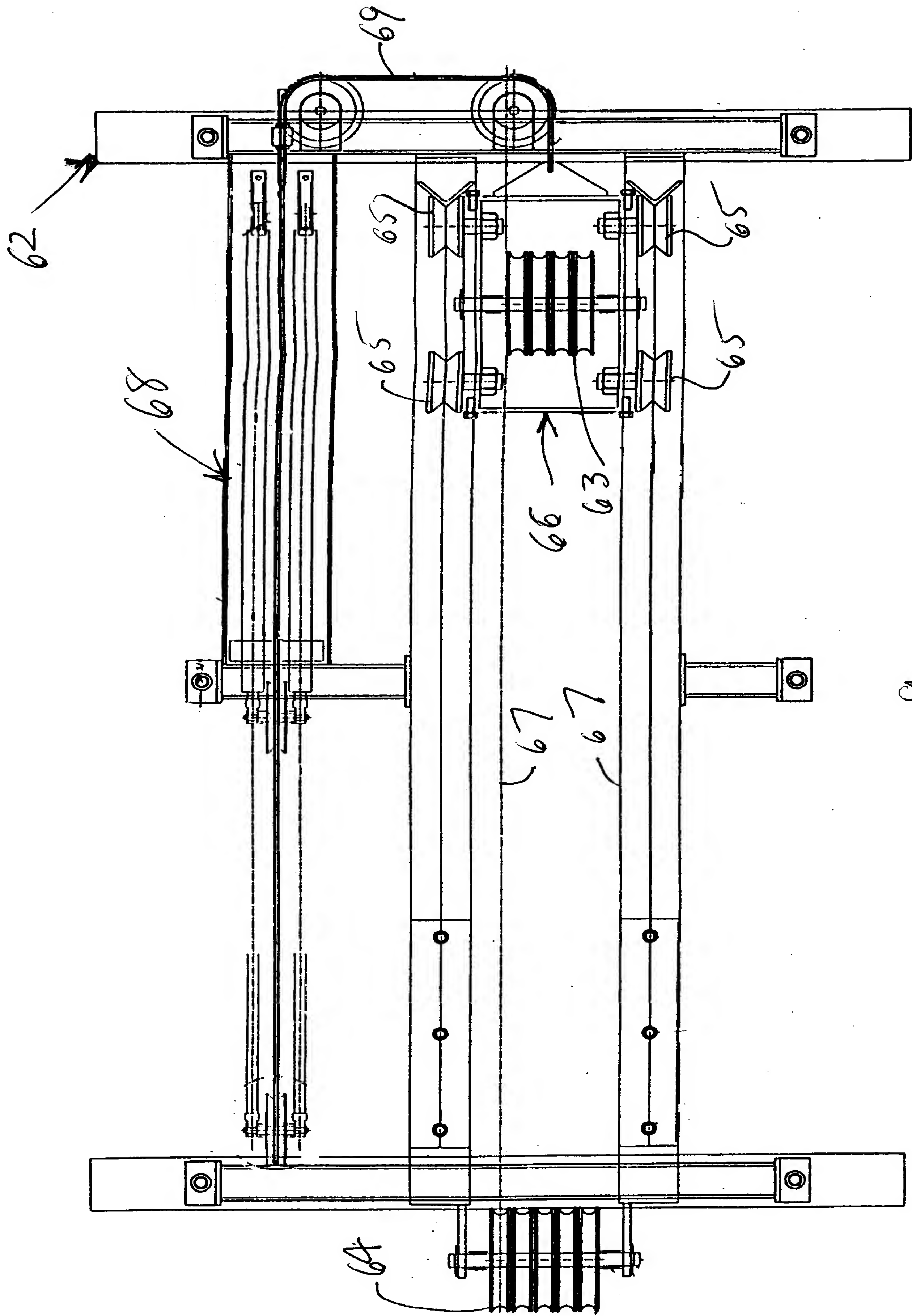
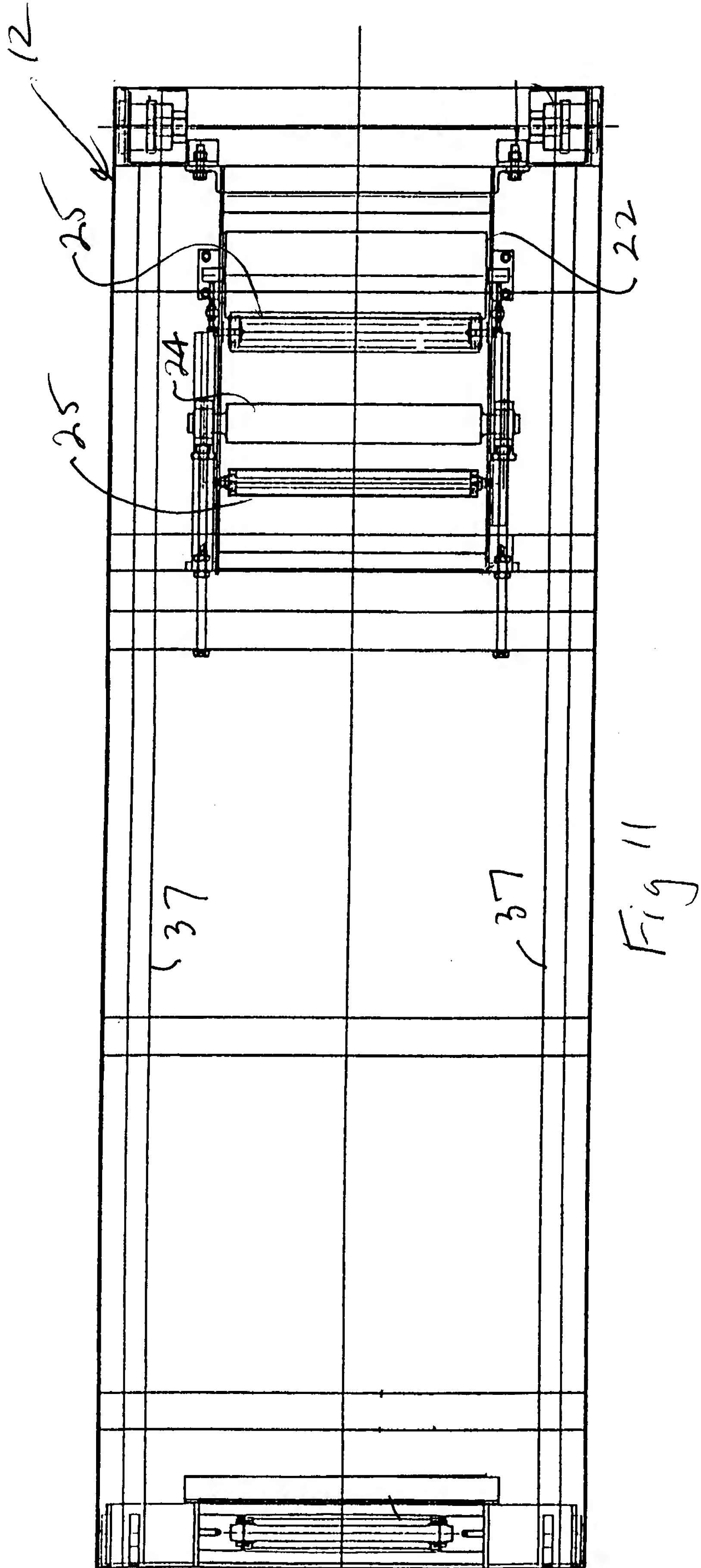
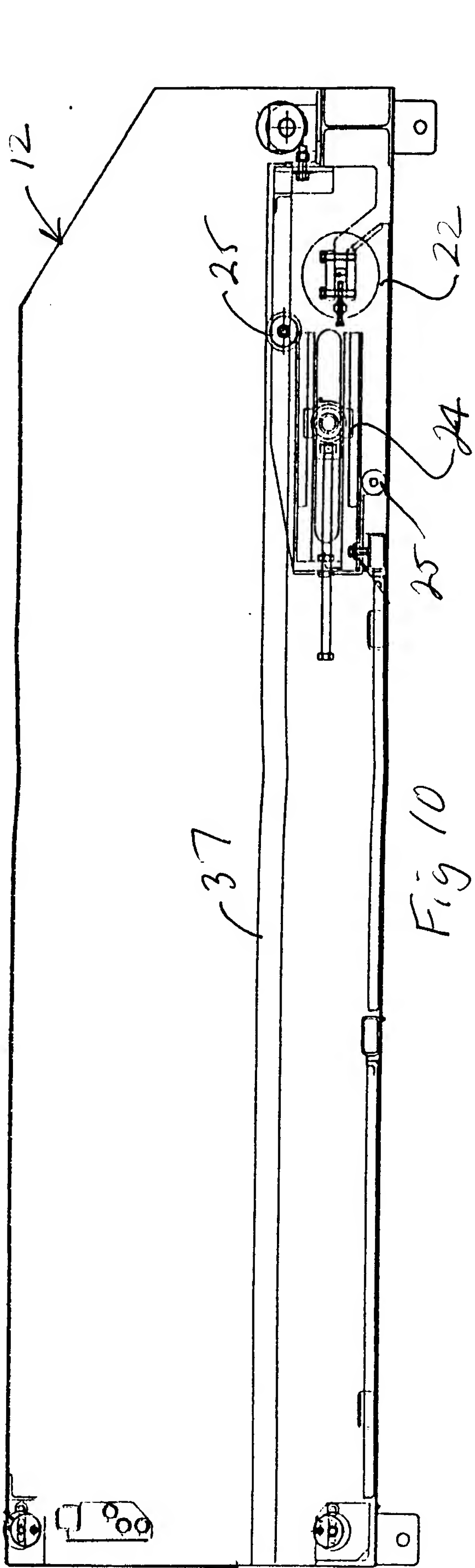
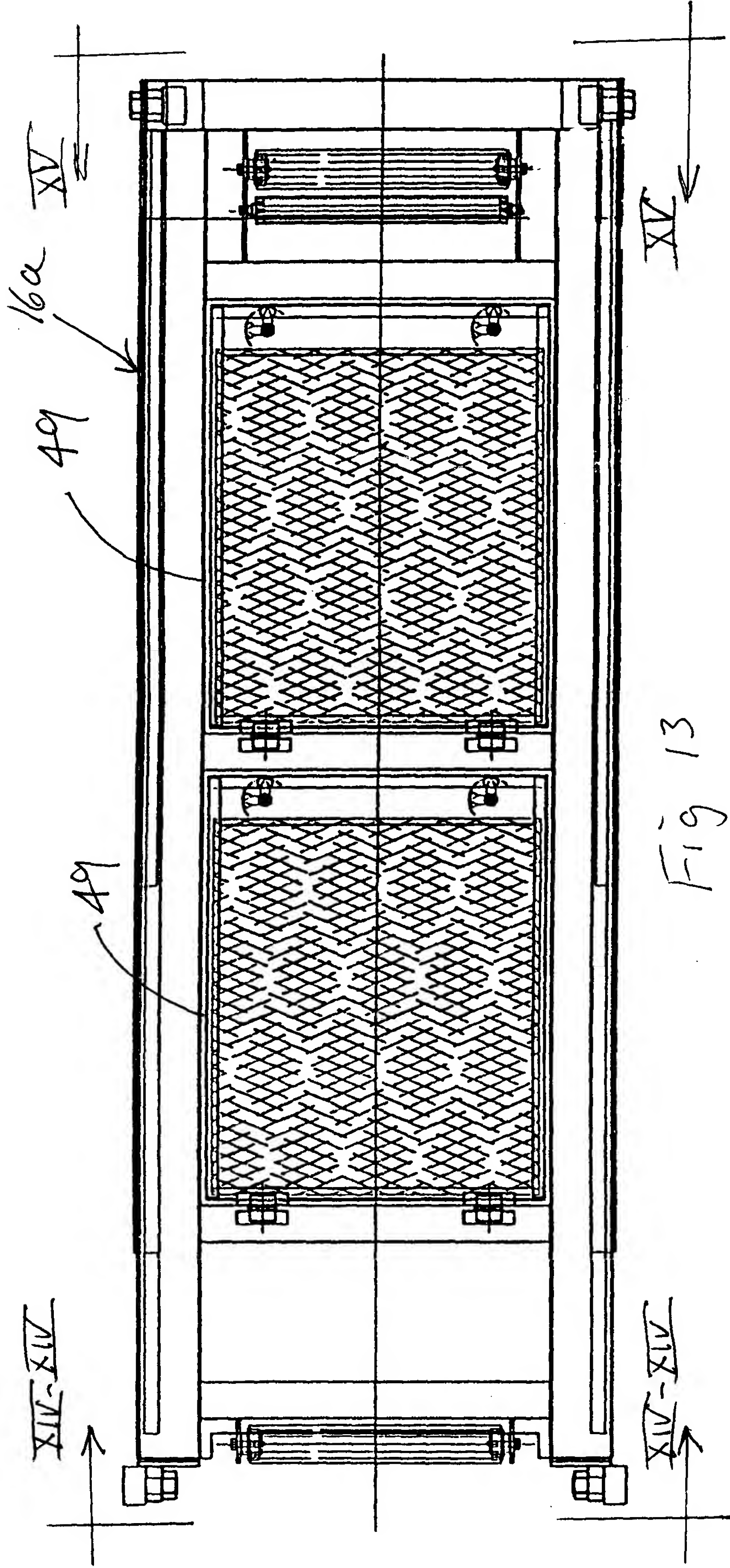
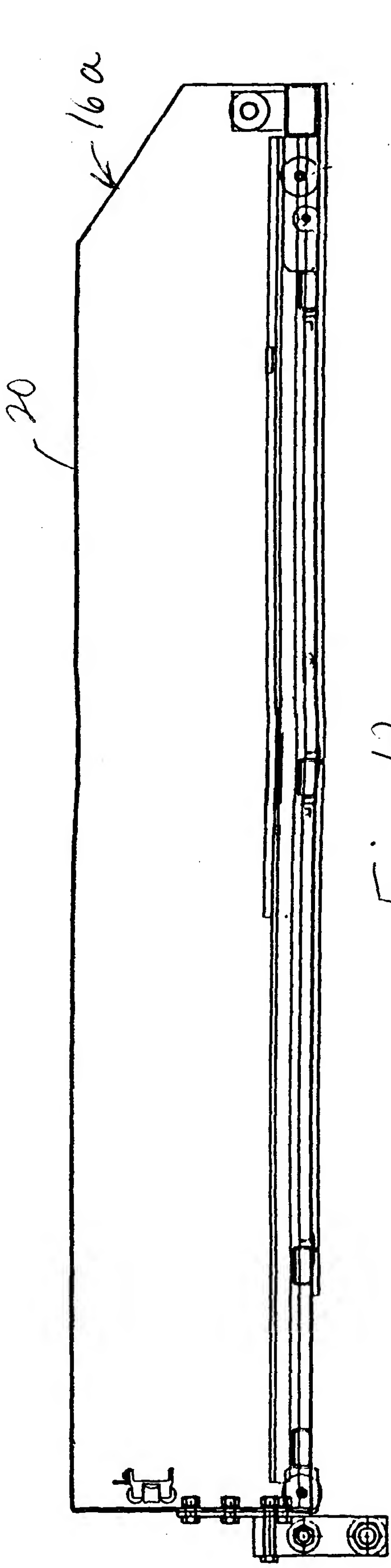


Fig 9





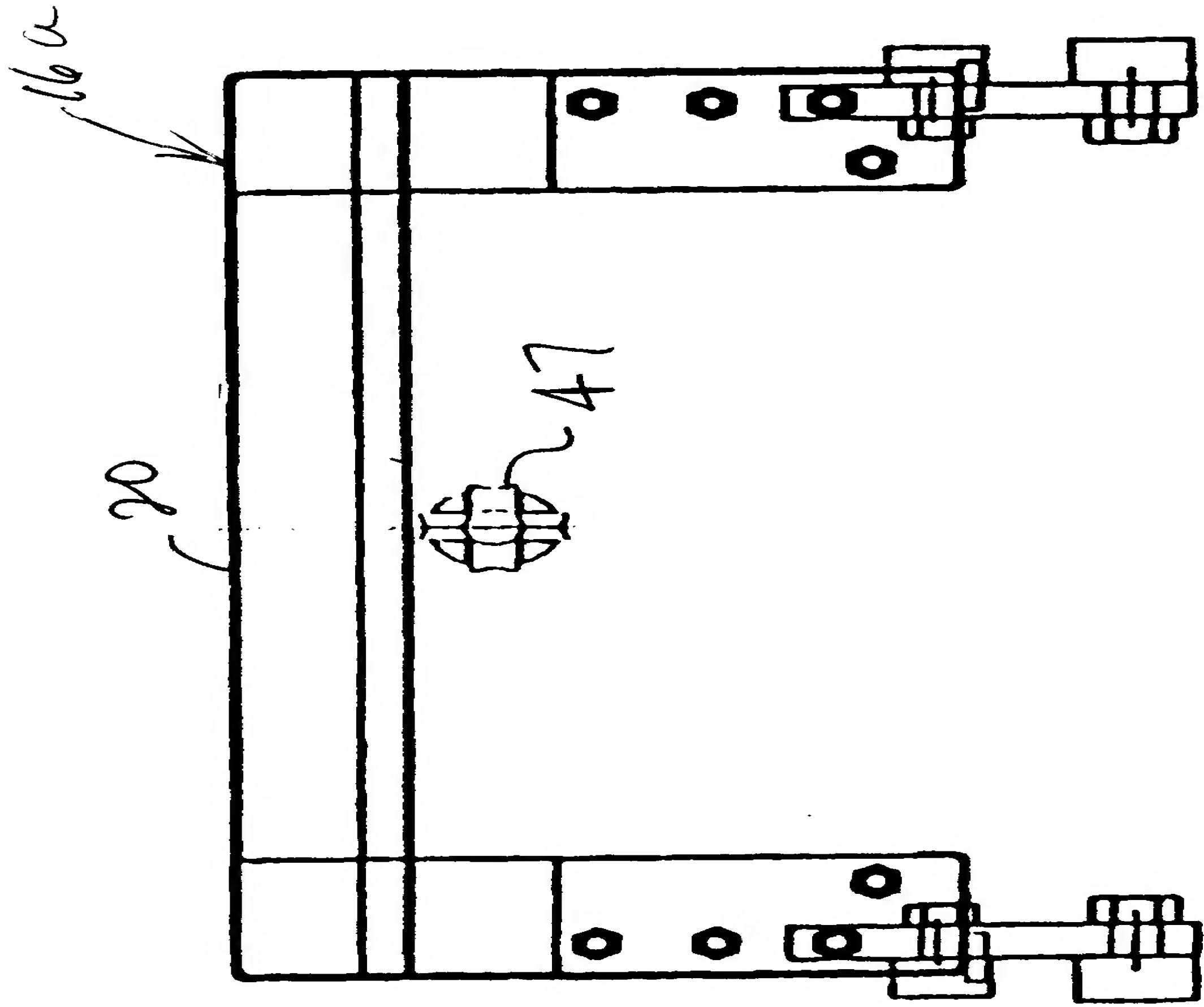


Fig 14

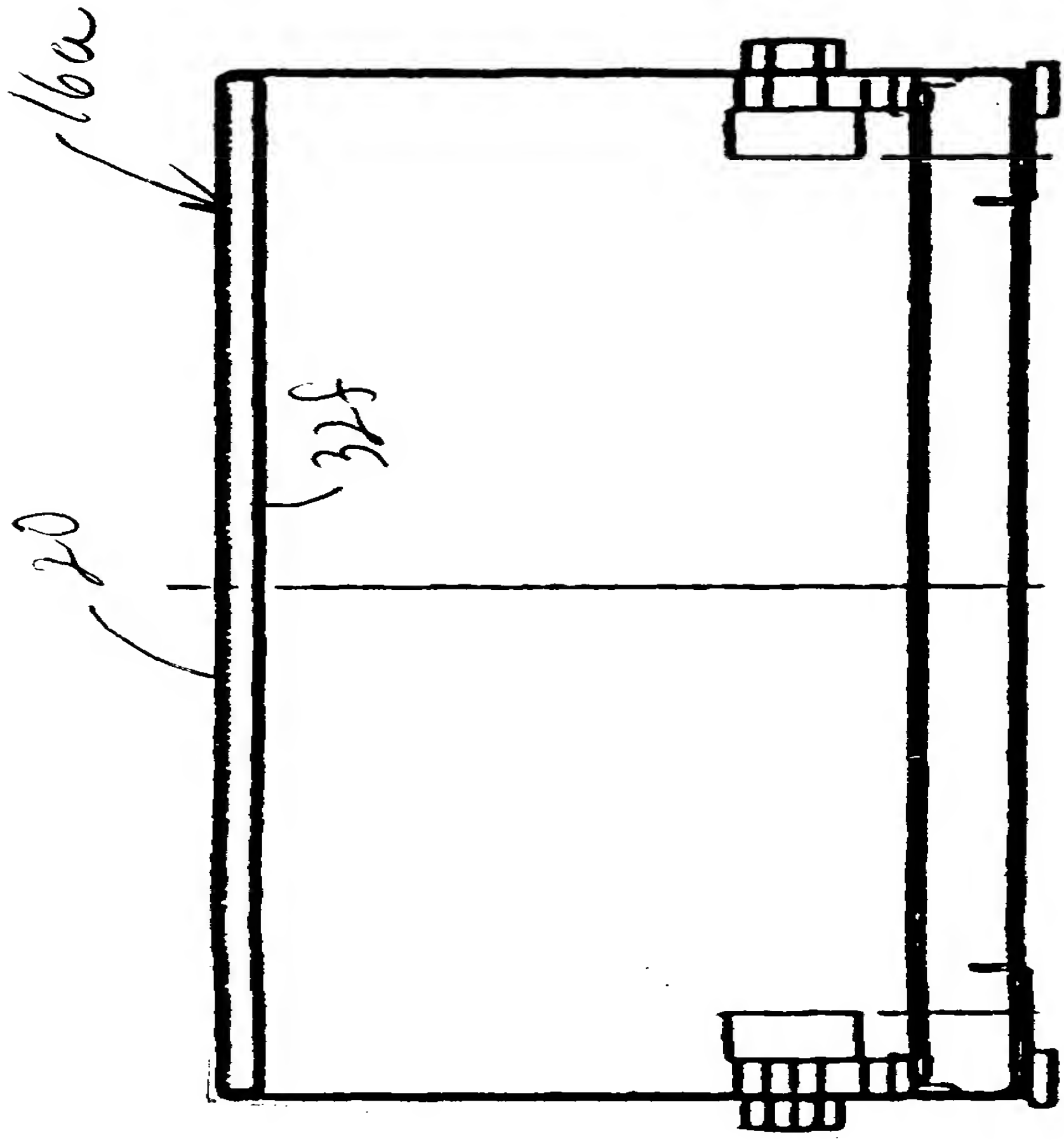


Fig 15

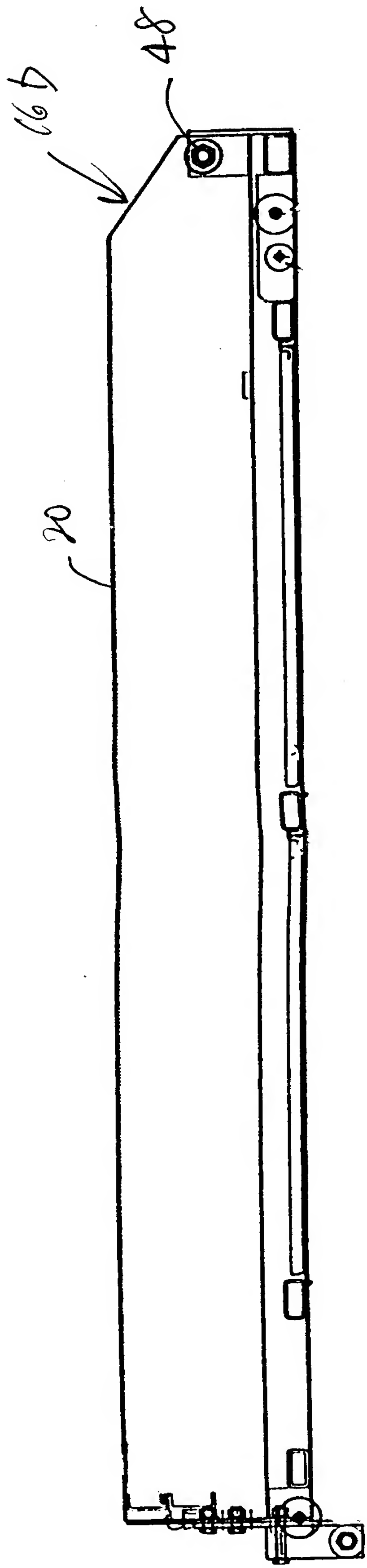


Fig 16

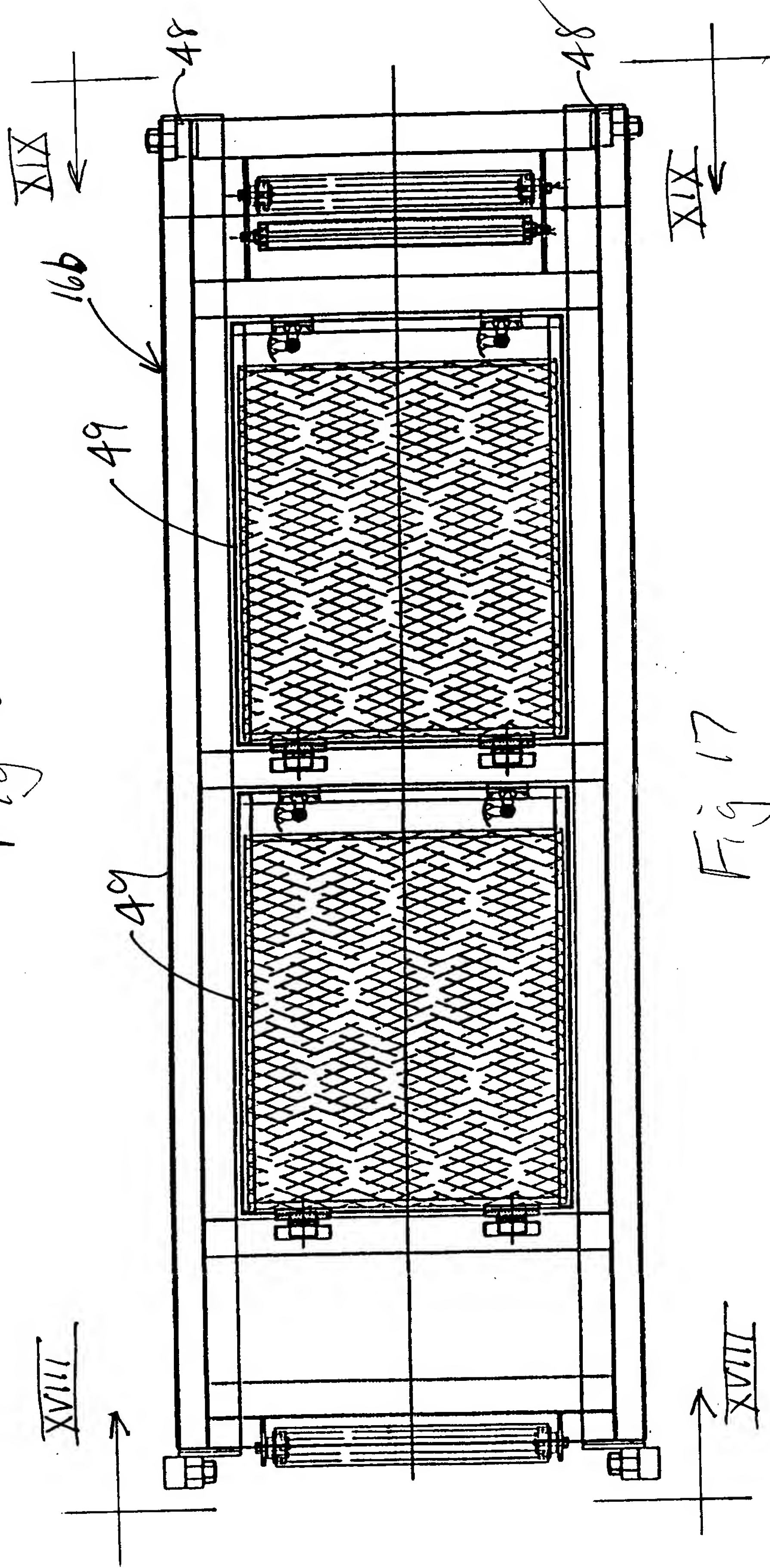


Fig. 19

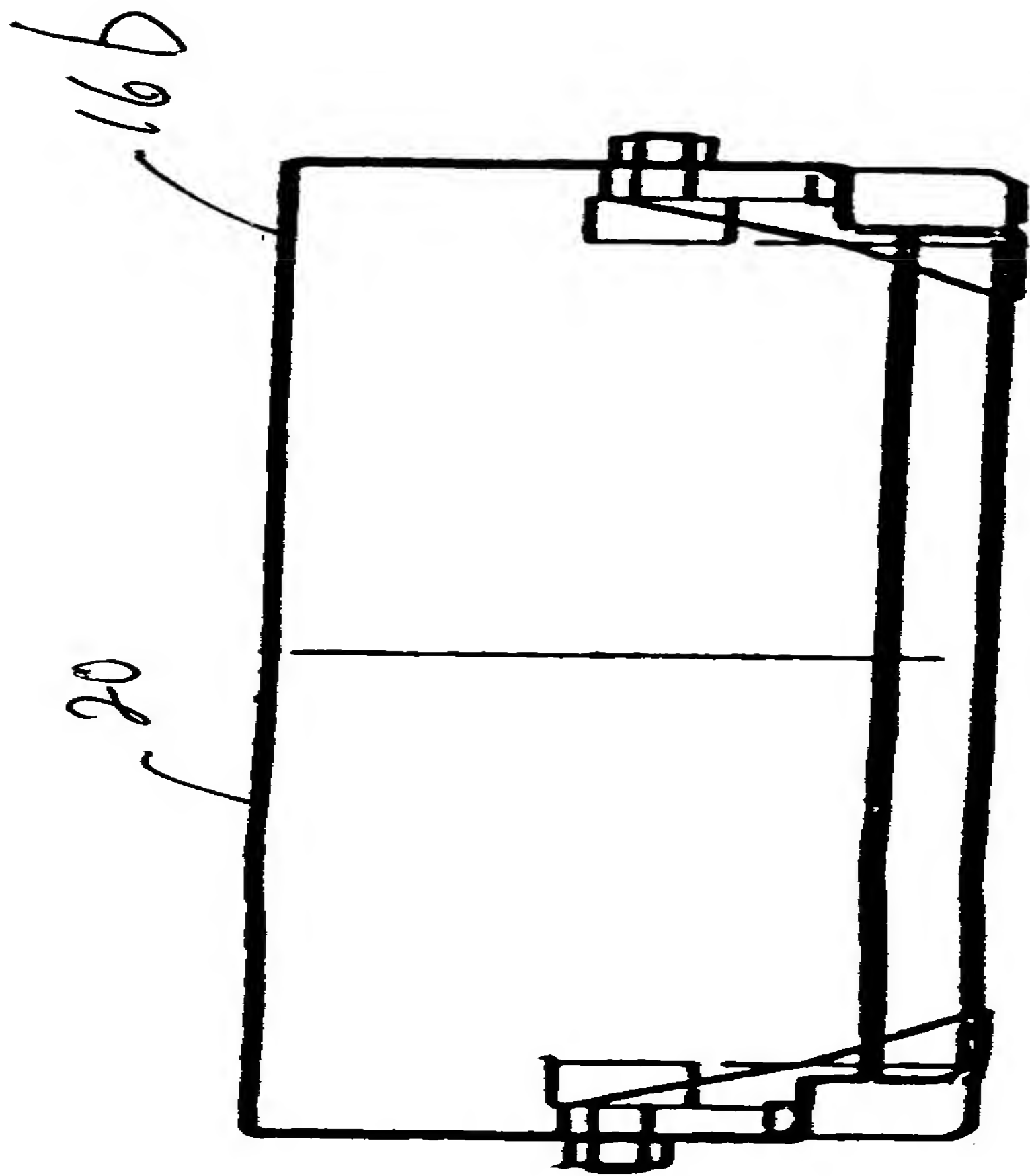
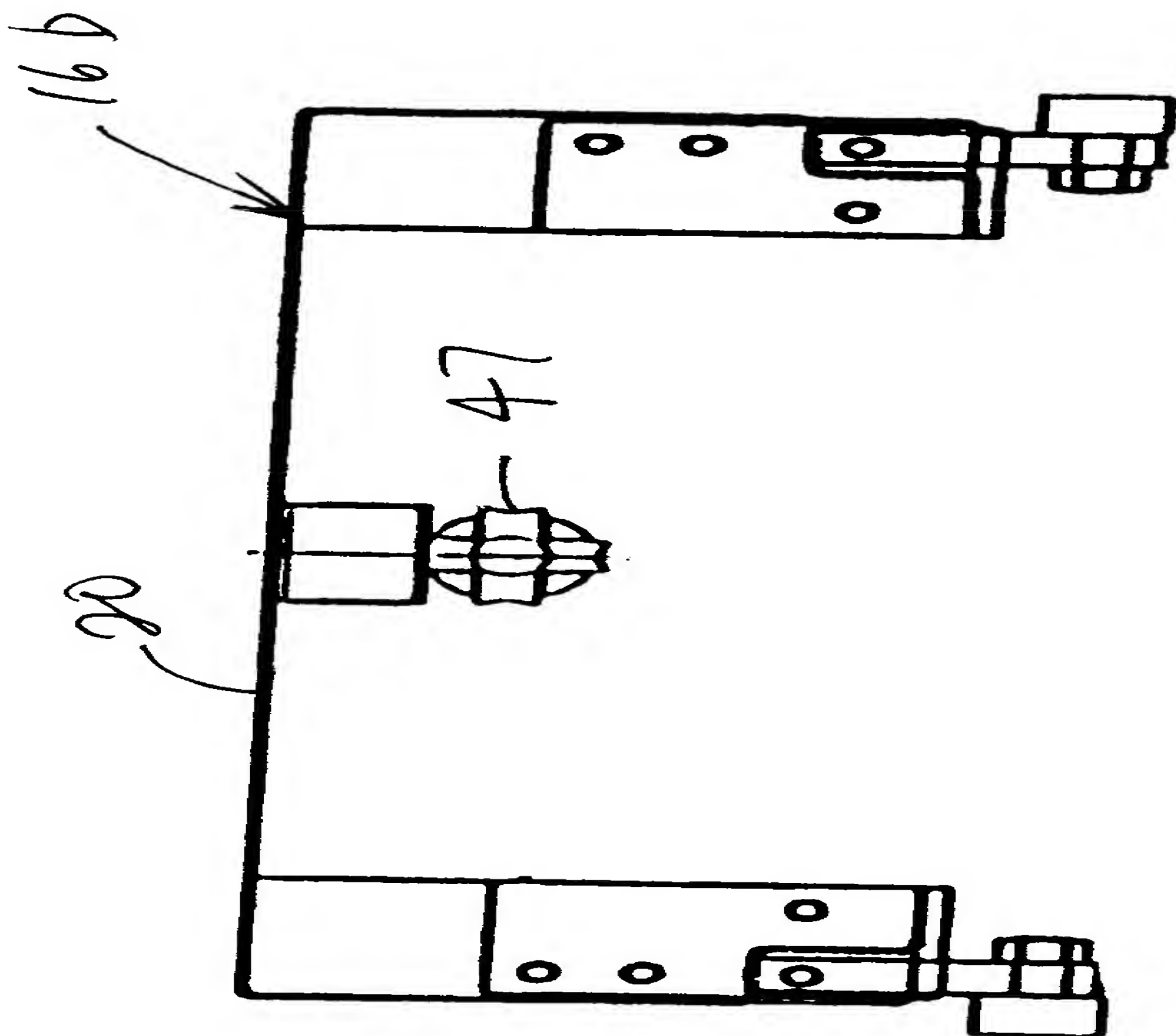


Fig. 18



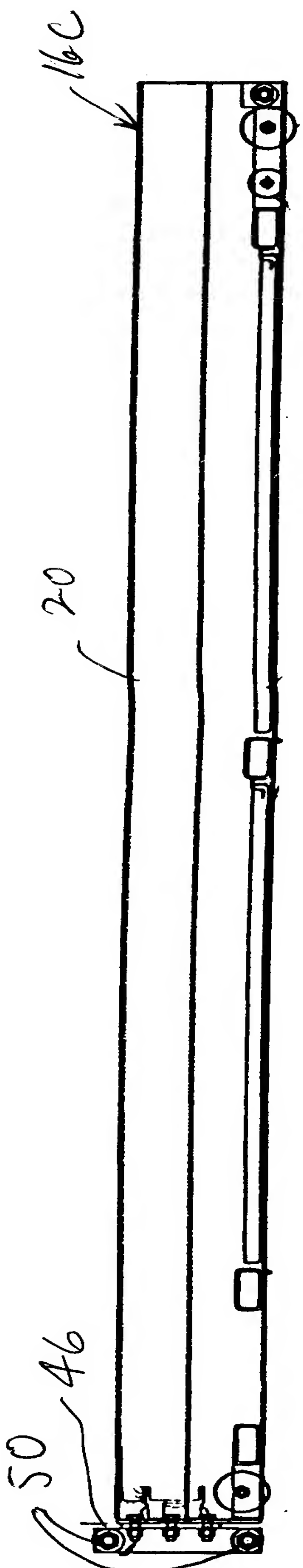


Fig 20

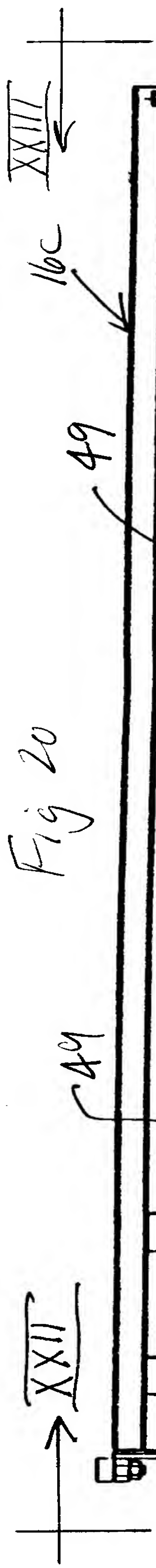
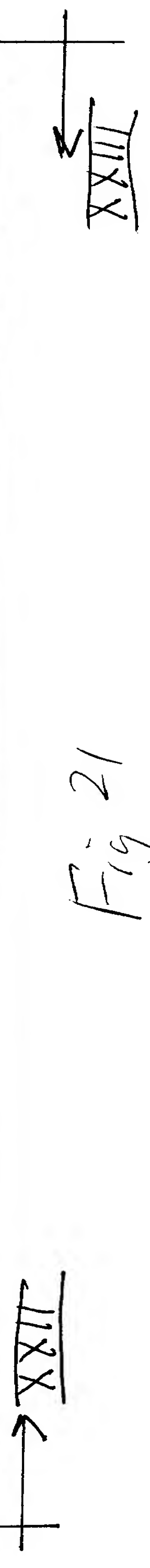


Fig 21



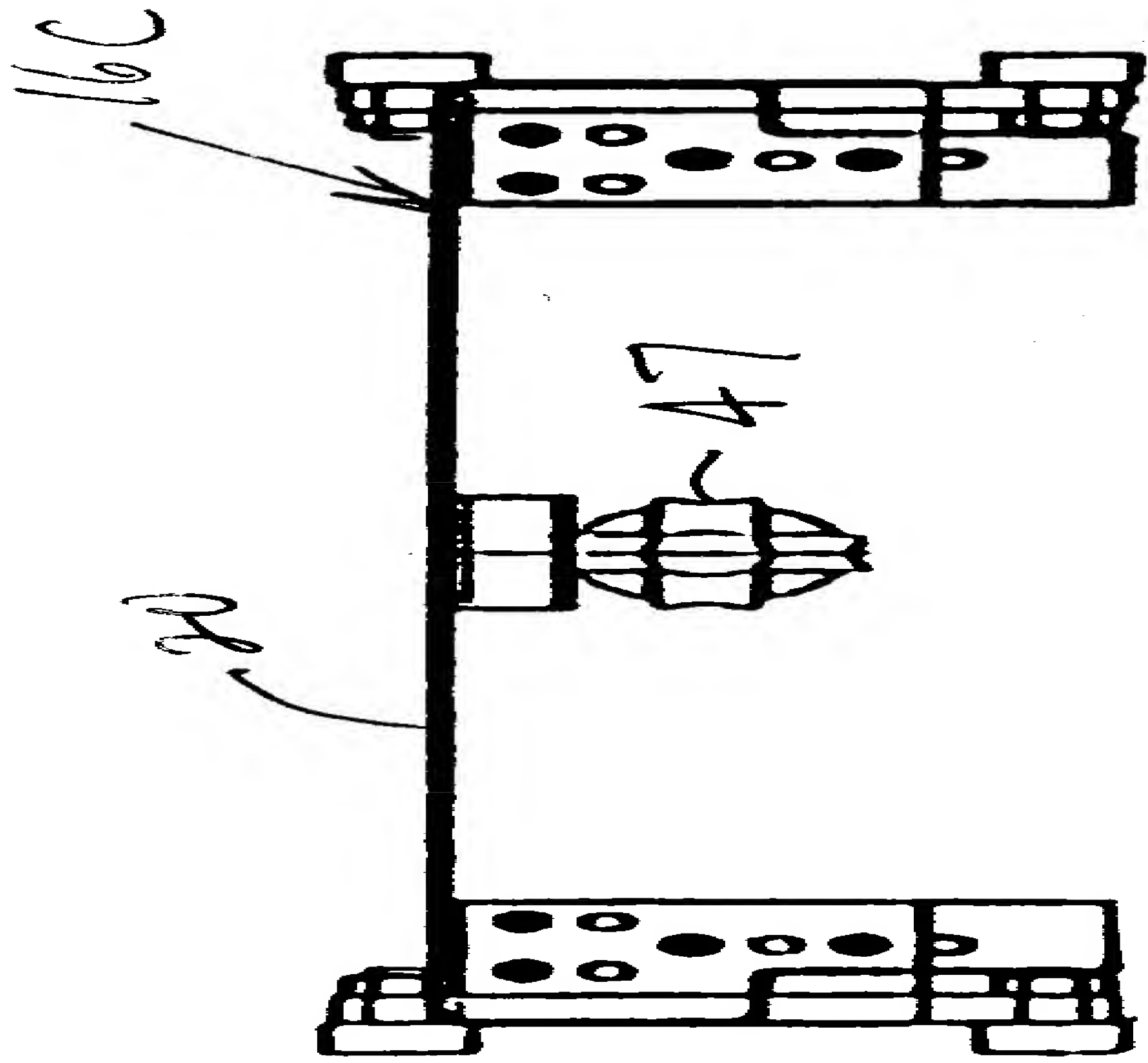


Fig 22

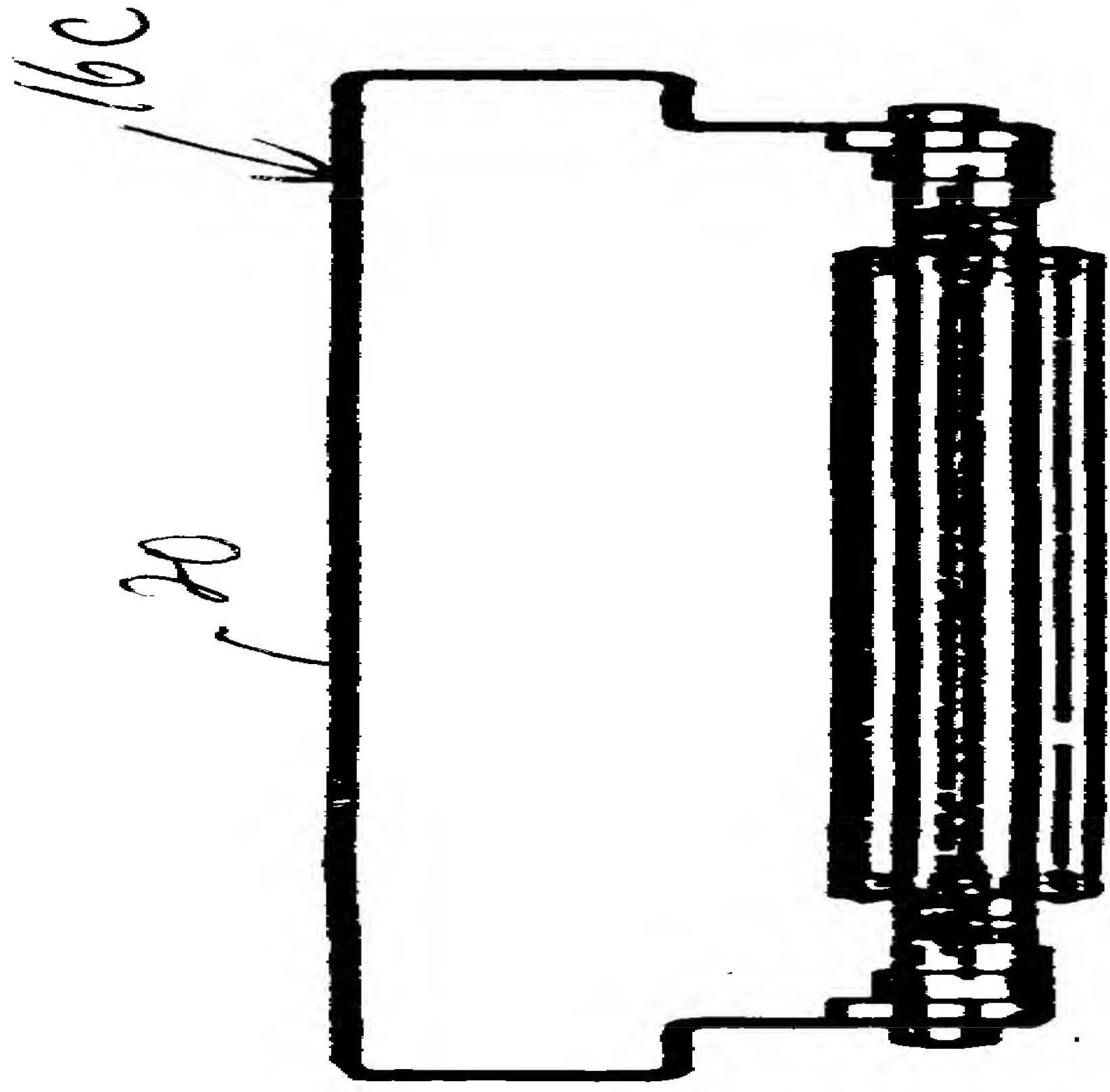


Fig 23

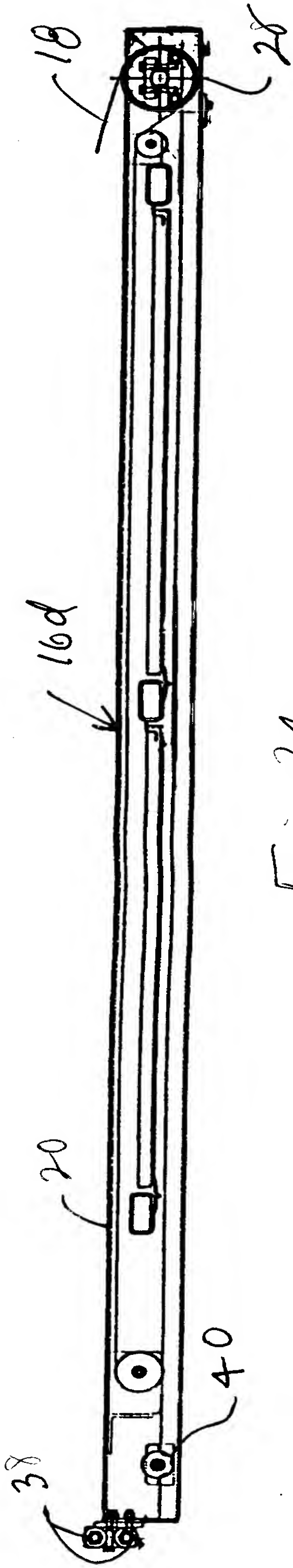


Fig 24

XXVI
→

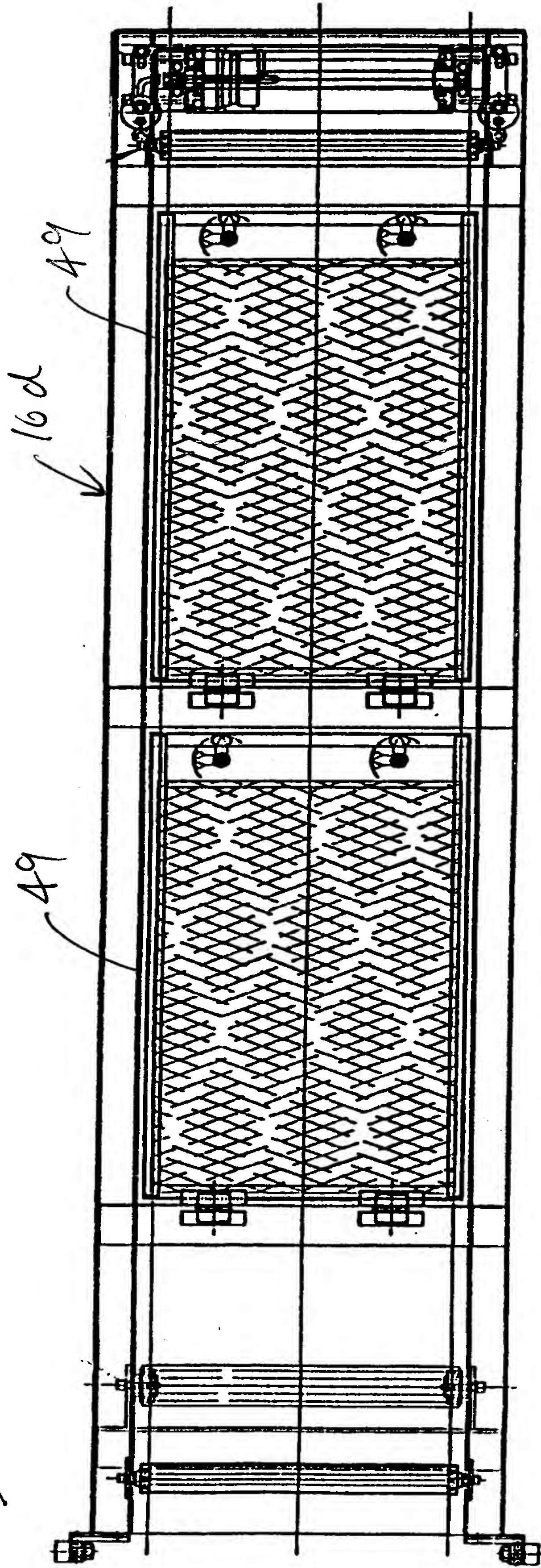
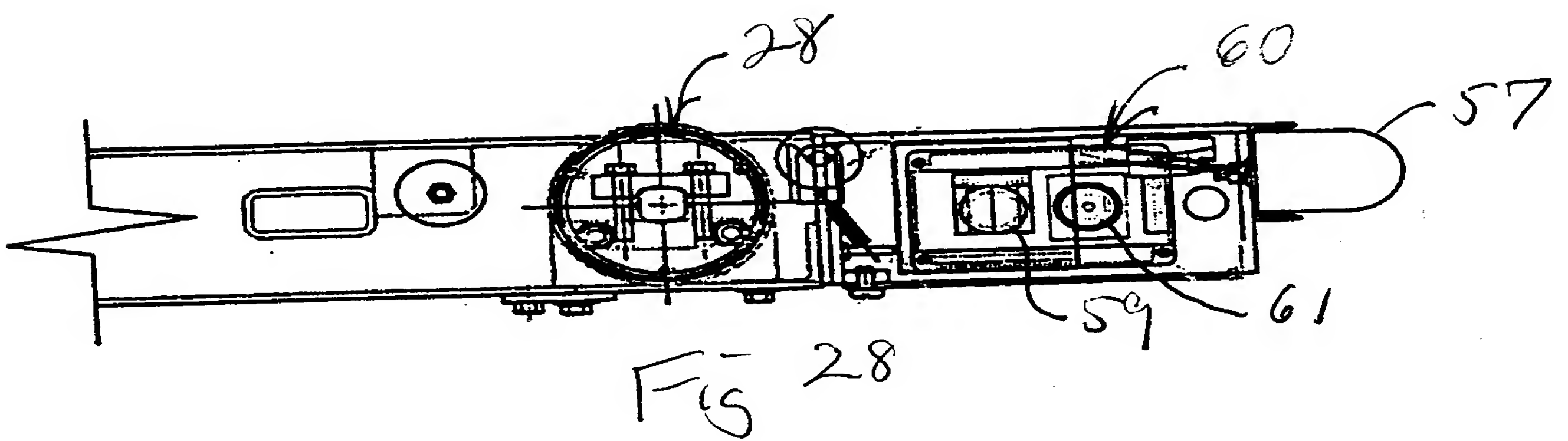
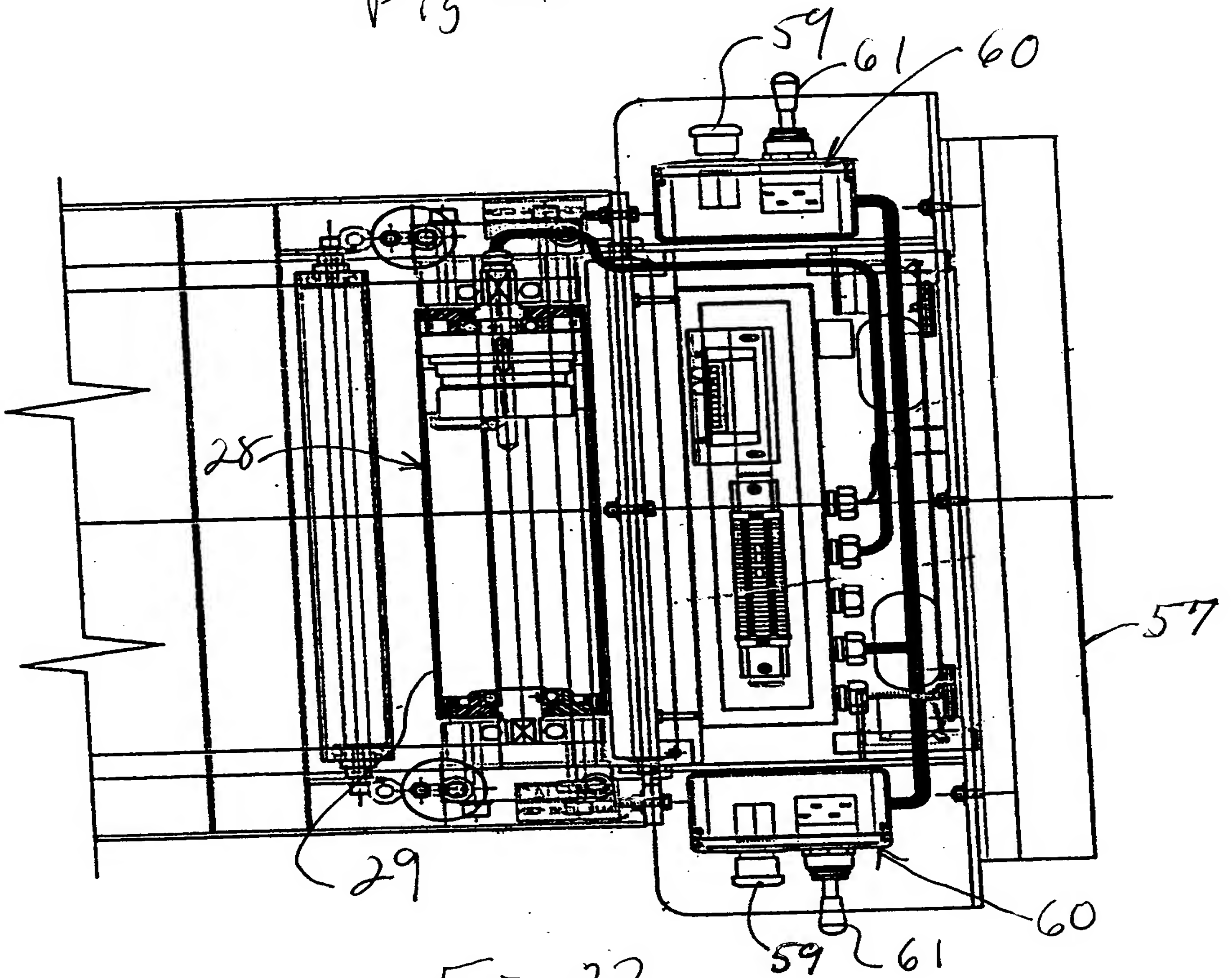
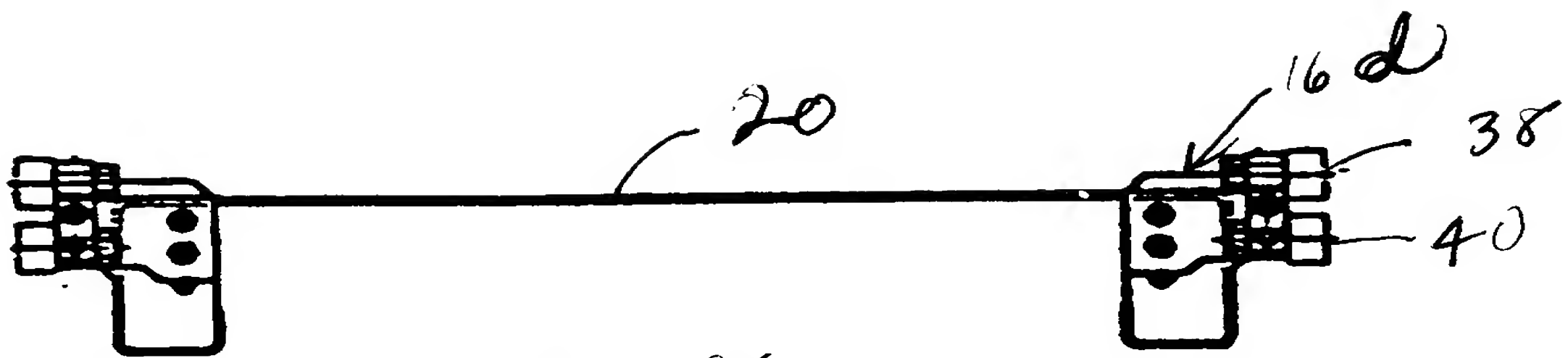
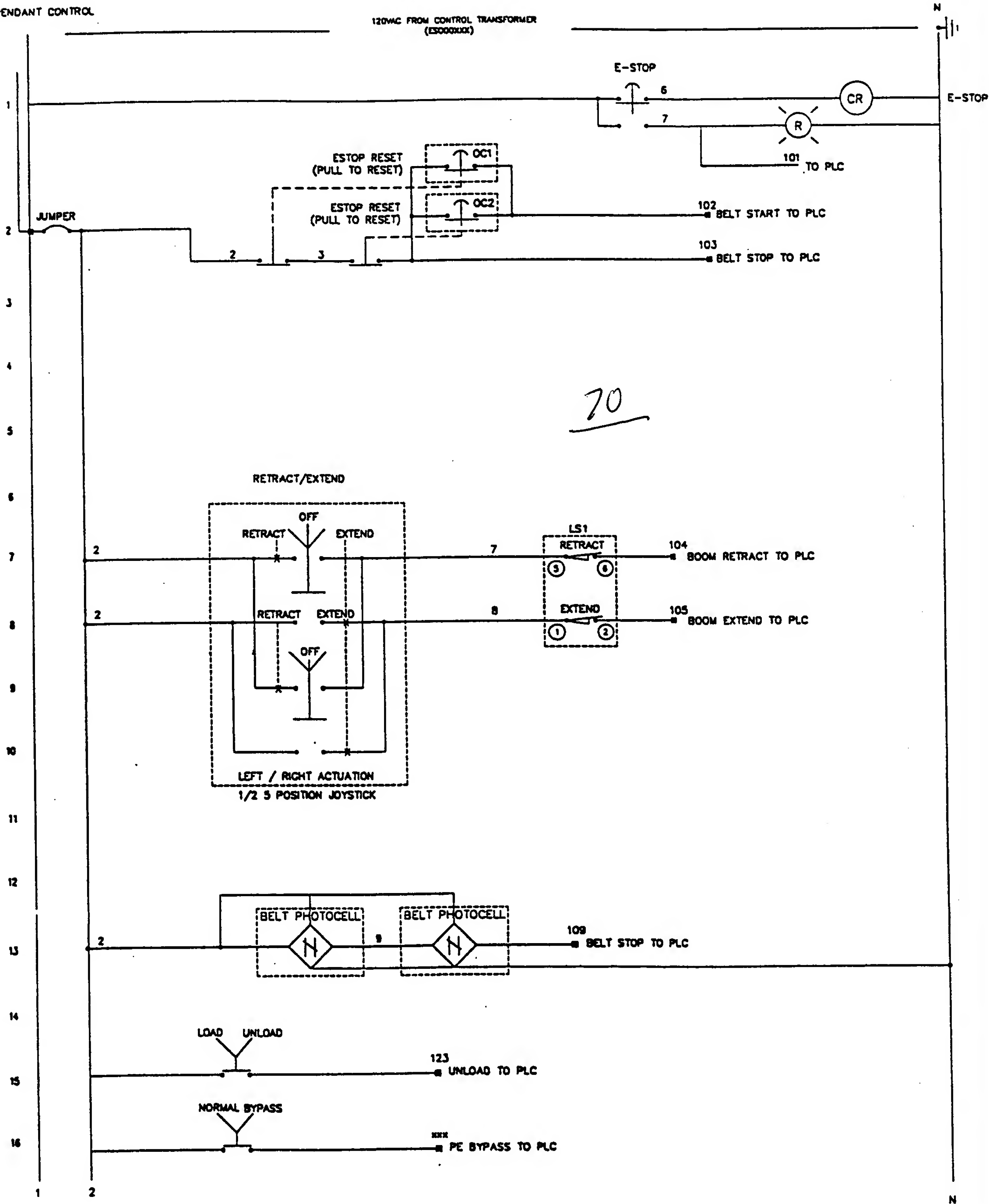


Fig 25

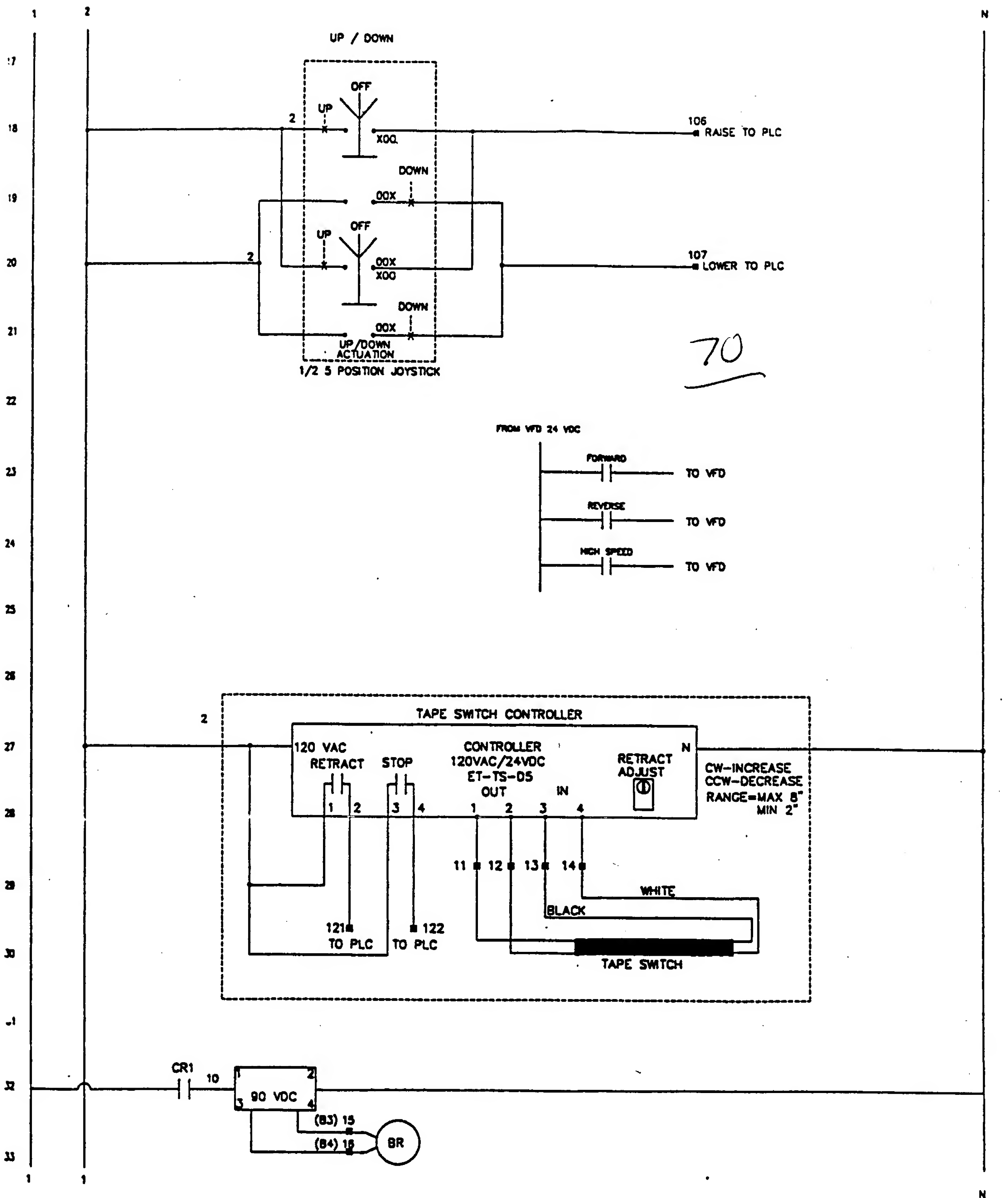
→ XXXVI





70

Fig 29a



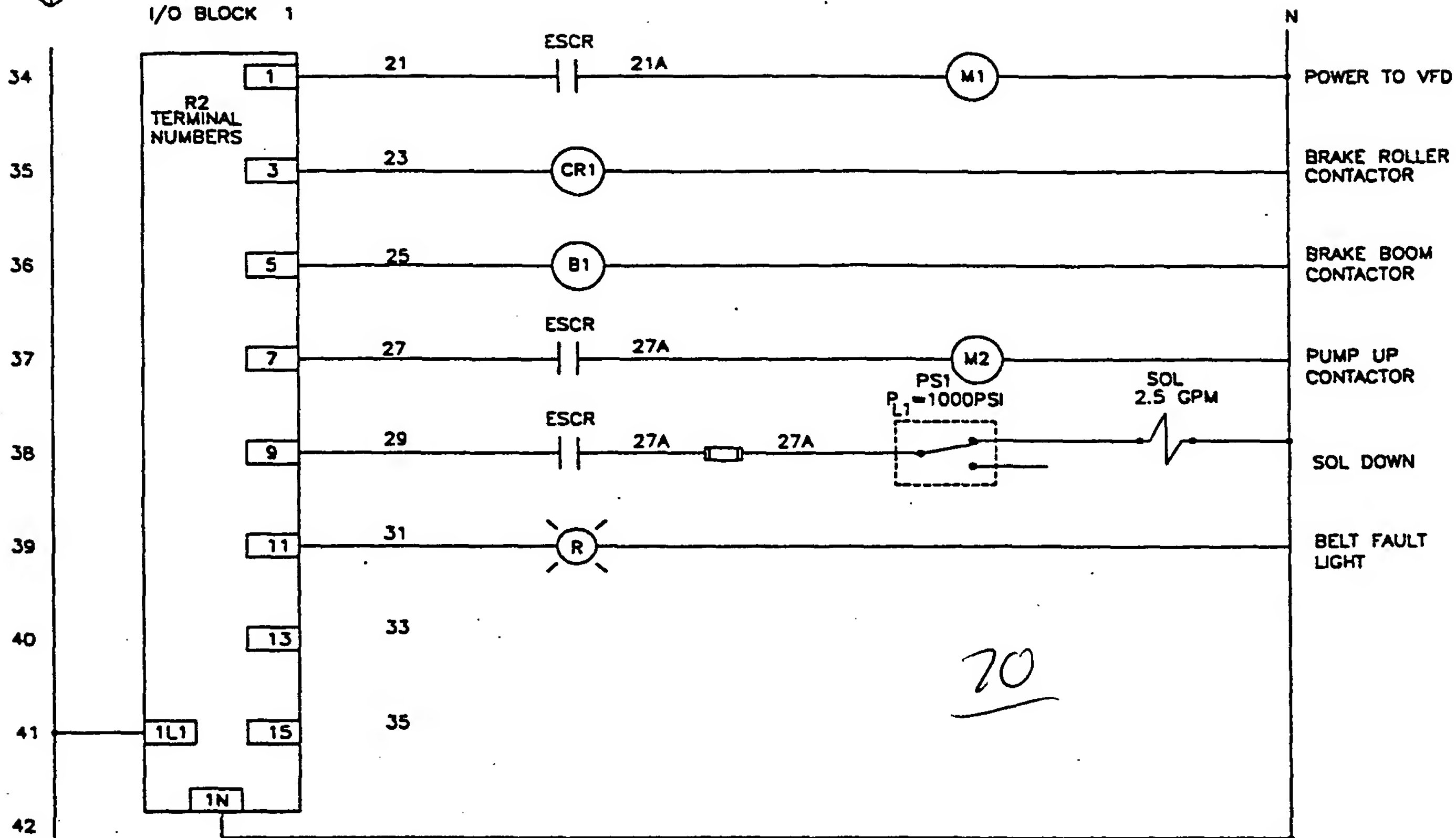
70

Fig 29 b

FROM
33
↓

MODICON 120VAC
OUTPUT MODULE
170ADM69051
I/O BLOCK 1

PLC OUTPUTS



I/O BLOCK 2

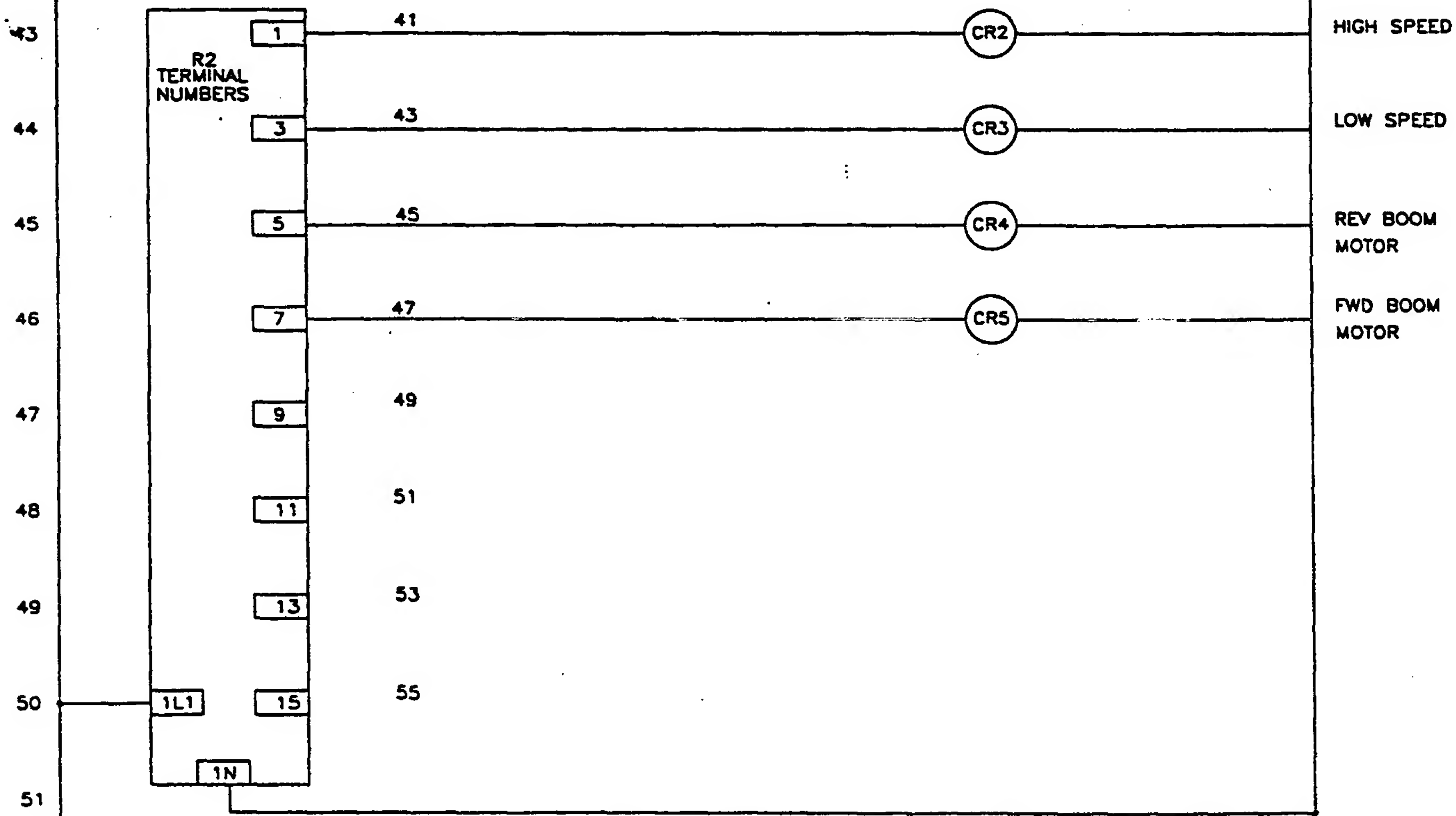


Fig 29c

FROM
LINE 70
51

PLC INPUTS

MODICON 120VAC
INPUT MODULE
170ADM69051
I/O BLOCK 1

N

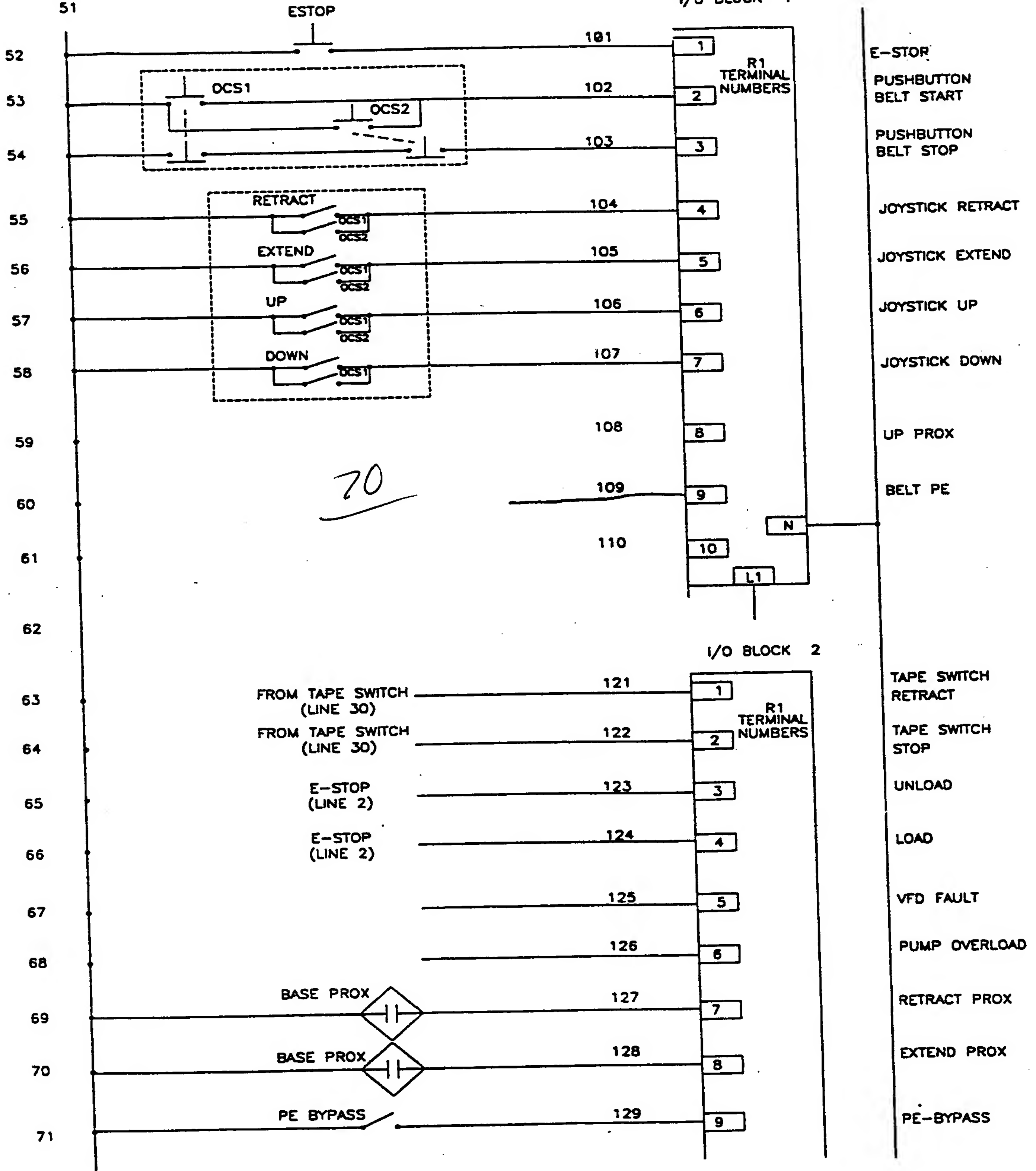


Fig 29 d